

## FIS GAS SENSOR SB-95-12 for CARBON MONOXIDE and METHANE

The SB-95-12 is a tin dioxide semiconductor gas sensor which has an excellent performance in detecting both CO and methane selectively with single sensor element. This unique feature was realized by using a mini-bead type sensing element with a periodic temperature change operation method.

### Structure

Gas sensitive semiconductor material is a mini bead type and a heater coil and electrode wire are embedded in the element. The sensing element is installed in the metal housing which uses double stainless steel mesh (100 mesh) in the path of gas flow. This sensor unit is placed in an external housing which contains active charcoal filter (Fig 1).

### Operating conditions

When the sensor is operated with high/low periodic operation (Fig 2), sensor signal changes according to the temperature dependency characteristics. By detecting the sensor signal at sufficient timings (at a high temperature for methane and at a low temperature for CO), selective detection of both methane and CO has been achieved. Fig 3a and 3b show the sensitivity characteristics of the SB-95-12, at high and low temperature signals respectively.

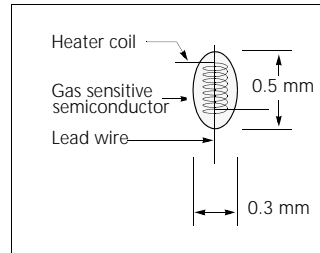


Fig 1a. Sensing element

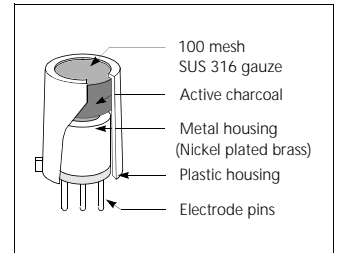


Fig 1b. Configuration

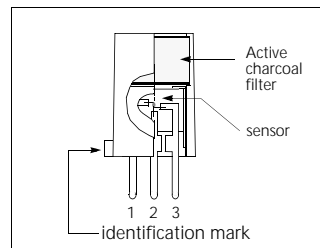


Fig 1c. Pin Layout

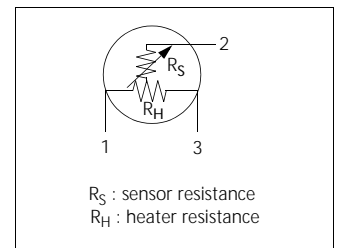


Fig 1d. Equivalent circuit

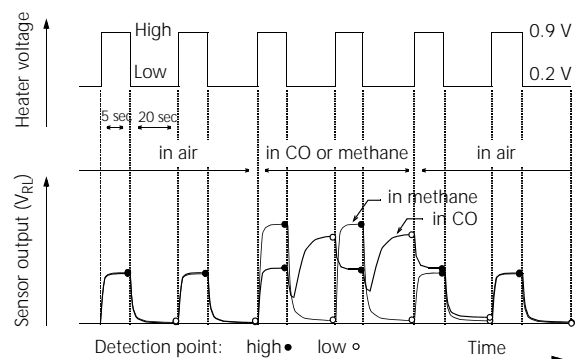


Fig 2 SB-95-12: Operating conditions and output signal

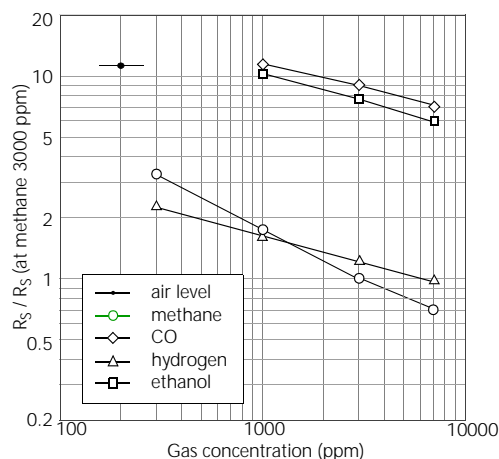


Fig 3a. SB-95-12: Sensitivity at HIGH signal for methane

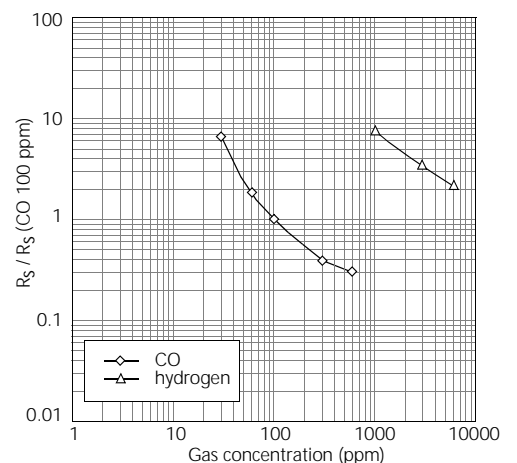


Fig 3b. SB-95-12: Sensitivity at LOW signal for CO

# Specifications

## A. Standard Operating conditions

| Symbol             | Parameter                  | Specification      | Conditions etc.          |
|--------------------|----------------------------|--------------------|--------------------------|
| VH(H)              | Heater voltage (high)      | 0.9 V ± 5%         | AC, DC or pulse          |
| VH(L)              | Heater voltage (low)       | 0.2 V ± 5%         | AC, DC or pulse          |
| V <sub>C</sub>     | Circuit voltage            | Less than 5 V      | DC: Pin2 (+) - Pin 1 (-) |
| R <sub>L</sub>     | Load resistance            | Variable (> 200 Ω) | P <sub>S</sub> < 10 mW   |
| R <sub>H</sub>     | Heater resistance          | 2.8 Ω ± 0.2 Ω      | at room temperature      |
| TH (H)             | Heating time (high)        | 5 sec ± 0.1 sec    |                          |
| TH (L)             | Heating time (low)         | 20 sec ± 0.1 sec   |                          |
| I <sub>S</sub> (H) | Current consumption (high) | 132mA ± 15mA       | VH=0.9V                  |
| I <sub>S</sub> (L) | Current consumption (low)  | 59mA ± 10mA        | VH=0.2V                  |
| P <sub>S</sub>     | Power dissipation          | Less than 10 mW    |                          |

## B. Environmental conditions

| Symbol            | Parameter             | Specification  | Conditions etc.                       |
|-------------------|-----------------------|--|---------------------------------------|
| T <sub>ao</sub>   | Operating temperature | -10 °C to 60 °C  | Recommended range                     |
| T <sub>as</sub>   | Storage temp.         | -30 °C to 100 °C   |                                       |
| RH                | Relative humidity     | Less than 95% RH   |                                       |
| (O <sub>2</sub> ) | Oxygen concentration  | 21% ± 1% (Standard condition)  | Absolute minimum level: more than 18% |
|                   |                       | The sensitivity characteristics are influenced by the variation in oxygen concentration. Please consult FIS for details. |                                       |

## C. Sensitivity characteristics

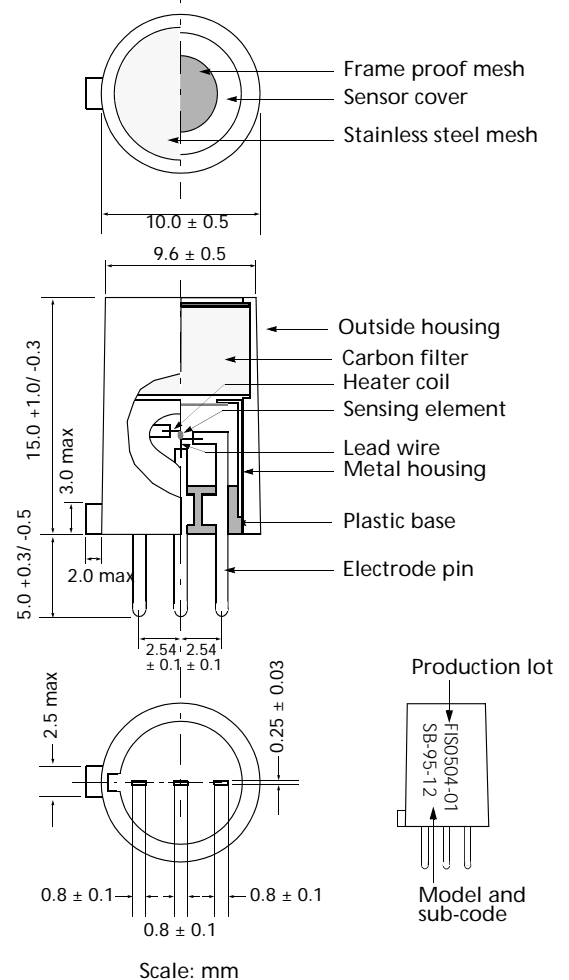
| Model   | SB-95-12                         |                 |   |
|---|----------------------------------|-----------------|---|
| Symbol  | Parameter                        | Specification   | Conditions etc.   |
| R <sub>S</sub> (L)  | Sensor resistance at LOW period  | 4.5 kΩ - 40 kΩ  | at 100ppm of CO   |
| α <sub>L</sub> (30-100)   | Sensitivity slope (30 - 100 ppm) | 1.05 to 2.1     | $\frac{\log(Rs(30 \text{ ppm}) / Rs(100\text{ppm}))}{\log(30/100)}$   |
| α <sub>L</sub> (100-300)  | Sensitivity slope at LOW period  | 0.5 to 1.0      | $\frac{\log(Rs(300 \text{ ppm}) / Rs(100\text{ppm}))}{\log(300/100)}$ |
| R <sub>S</sub> (H)  | Sensor resistance at HIGH period | 0.2 kΩ - 2.3 kΩ | at 3000 ppm of methane  |
| β <sub>H</sub>  | Sensitivity slope at HIGH period | 0.45 to 0.65    | R <sub>S</sub> (3000 ppm) / R <sub>S</sub> (1000ppm)                  |
| Standard Test Conditions: Temp: 20 °C ± 2 °C V <sub>C</sub> : 5.0 V ± 5%<br>Humidity: 65% ± 5% V <sub>H</sub> (high) : 0.9 V ± 5%<br>(in clean air) V <sub>H</sub> (low) : 0.2 V ± 5%<br>R <sub>L</sub> (high) : 750Ω ± 1%<br>R <sub>L</sub> (low) : 10 kΩ ± 1%<br>Pre-heating time: more than 4 days |                                  |                 |   |

## D. Mechanical characteristics

| Items     | Conditions         | Specifications |
|-----------|--------------------|----------------|
| Vibration | Frequency:         | 5 - 500 Hz     |
|           | Acceleration:      | 1.3 G          |
|           | Sweep Time:        | 40 min.        |
| Drop      | Height:            | 60 cm          |
|           | Number of impacts: | 3 times        |

Should satisfy the specifications shown in the sensitivity characteristics after test.

## Dimensions



Weight : 1.2g

## E. Parts and Materials

| No. | Parts                   | Materials                        |
|-----|-------------------------|----------------------------------|
| 1.  | Sensing element         | Tin dioxide                      |
| 2.  | Heater coil / Lead wire | Platinum                         |
| 3.  | Stainless steel mesh    | SUS 316 (100 mesh, single)       |
| 4.  | Carbon filter           | Activated carbon                 |
| 5.  | Outside housing         | Nylon 6 (UL94 V-0)               |
| 6.  | Flameproof mesh         | SUS 316 (100 mesh, double)       |
| 7.  | Metal cover             | Nickel plated brass              |
| 8.  | Plastic base            | PBT (poly butylen telephthalate) |
| 9.  | Electrode pins          | Iron-nickel alloy                |

Please contact

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